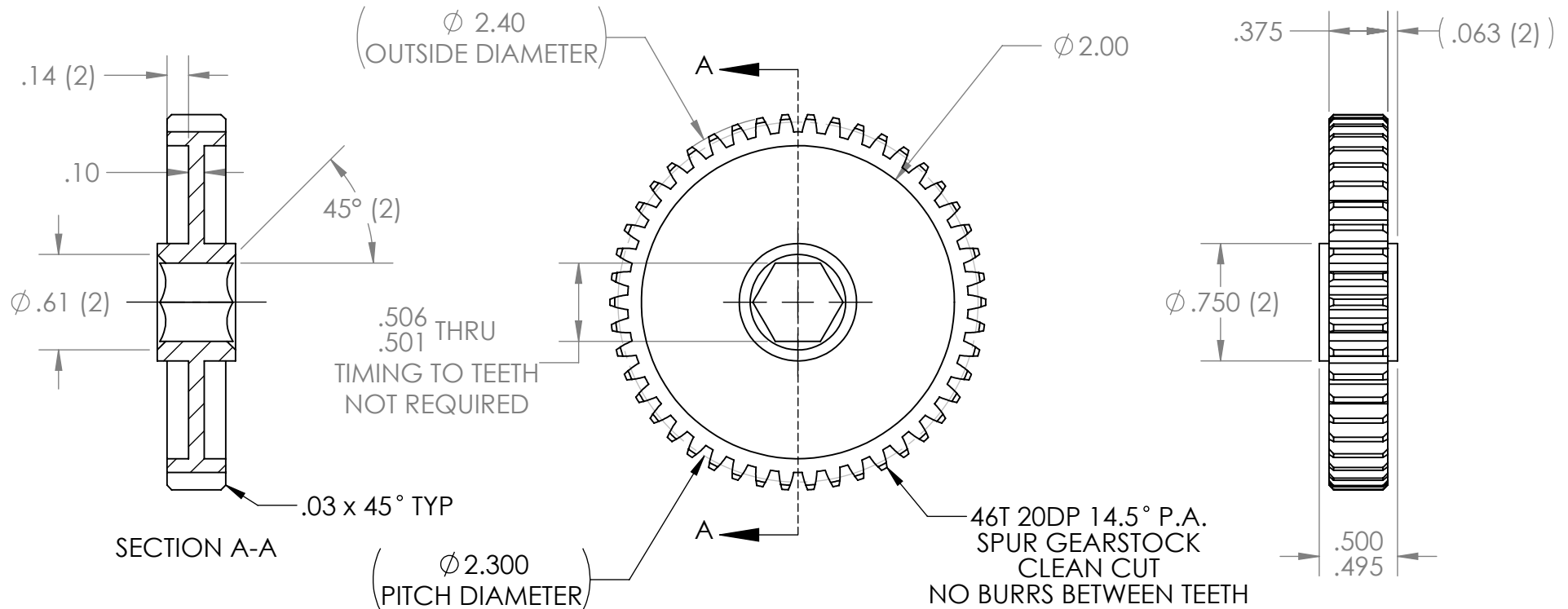


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	06/19/2017	K. STAHLER
2	INCREASED BOSS DIAMETER, UPDATED TO AMDS-1	5/11/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: 46T 20DP 14.5PA 500IN HEX BORE GEAR POCKETED			
FRACTIONAL	±1/16						
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005						
FOUR PLACE DECIMAL	±0.0005						
MATERIAL			NAME	DATE	SIZE	DWG. NO.	REV
4140 STEEL		CHECKED	NL	05/11/22			
FINISH		ENG APPR.					
DEBURRED ZINC PLATED		MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE: 1:1		SHEET 1 OF 1

